

Automatic Two Speed Electrohydraulic Presses with Traversing Ram

Model 204/RM

Manufactured for Swade-Sir in Italy



Model No.162/RM -50 Tonne
Model No.164/RM -100 Tonne
Model No.164/RSM -100 Tonne
Model No.204/RM -150 Tonne



- Rapid motor-driven Electrohydraulic Presses (three phase 230/400-50Hz) with pressure gauge and double speed hydraulic pump, attained by means of vane pump for rapid approach and return and a pump with axial pistons for the working-phase.
- They are all fitted with a calibration valve and a three-position valve (feed-neutral-return) and double acting cylinder.
- Thanks to the ram adjustable by a traverse device, they represent the ideal solution, when one needs different operations on a single component.
- All machines are complete with oil
- All models are equipped with a working- table lifting shaft.
- Shafts are in treated and chrome plated special steel.
- The CE execution provides that the machines are equipped with two-hand control electrical interlock and with rear and side protective panels.

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Specifications

Model	162/RM	164/RM	164/RSM	204/RM
Capacity	50 Tonne	100 Tonne	100 Tonne	150 Tonne
Dimension A (mm)	2050	2260	2400	2520
Dimension B (mm)	1000	1300	1300	1300
Dimension C (mm)	1520	1810	2320	2460
Dimension D (mm)	775	1010	1520	1520
Dimension E (mm)	1125	1045	1060	1010
Dimension F (mm)	265	340	360	410
Ram Stroke (mm)	260	310	310	400
Rapid Pump Capacity Lt/Min	15	35	35	60
Slow Pump Capacity Lt/Min	2.4	4.5	4.5	4.5
Rapid Approach Speed (mm/min)	1540	1600	1600	1600
Slow Approach Speed (mm/min)	210	180	180	140
Weight (kg)	630	1230	1870	2300

