

Automatic Two Speed Electrohydraulic Presses

Model 280/RM



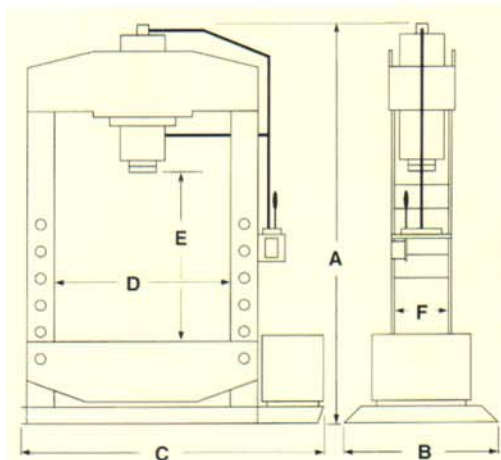
Manufactured for Swade-Sir in Italy

Model No.280/R - 300 Tonne
Model No.280/RM - 300 Tonne

- Complete with oil, these presses have a power operated table lift, using two hydraulic rams.
- Rapid motor-driven hydraulic presses (three phase 230/400-50Hz) with pressure gauge and double speed hydraulic pump, attained by means of vane pump for rapid approach and return and of pump with axial pistons for the working-phase.
- They are fitted with a calibration valve and a three-position valve (feed-neutral-return) and double acting cylinder.
- Shafts are in treated and chrome plated special steel.
- The Model No. 280/RM, thanks to the ram adjustable by a traverse device, represents the ideal solution, when one needs different operations on a single component.
- The CE execution provides that the machines are equipped with two-hand control electrical interlock and with rear and side protective panels.

Specifications

Model	280/R	280/RM
Capacity	300 Tonne	300 Tonne
Dimension A (mm)	3300	3300
Dimension B (mm)	1700	1700
Dimension C (mm)	2900	2900
Dimension D (mm)	1500	1500
Dimension E (mm)	960	910
Dimension F (mm)	640	640
Ram Stroke (mm)	500	500
Rapid pump Capacity Lt/Min	85	85
Slow pump Capacity Lt/Min	7.5	7.5
Rapid Approach speed (mm/min)	1000	1000
Slow Approach Speed (mm/min)	95	95
Weight (kg)	8200	8300



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