

Automatic Two Speed Electrohydraulic Presses

Model 204/R

Manufactured for Swade-Sir in Italy



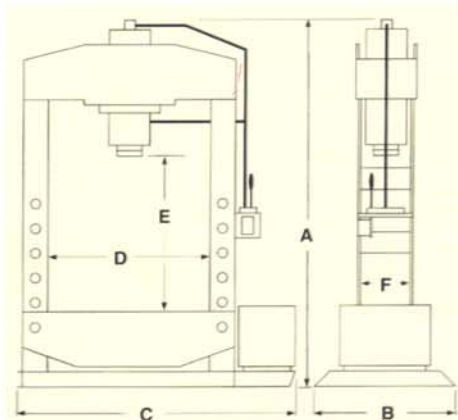
Model No.164/RS - 100 Tonne

Model No.204/R - 150 Tonne

- Rapid motor-driven Electrohydraulic presses (three phase 230/400-50Hz) with pressure gauge and double speed hydraulic pump, attained by means of vane pump for rapid approach and return and a pump with axial pistons for the working-phase.
- They are all fitted with a calibration valve and a three-position valve (feed-neutral-return) and double acting cylinder,
- All machines are complete with oil
- All models are equipped with a working-table lifting shaft.
- Shafts are in treated and chrome plated special steel.
- The CE execution provides that the machines are equipped with two-hand control electrical interlock and with rear and side protective panels.

Specifications

Model	164/RS	204/R
Capacity	100 Tonne	150 Tonne
Dimension A (mm)	2400	2520
Dimension B (mm)	1300	1300
Dimension C (mm)	2320	2470
Dimension D (mm)	1520	1520
Dimension E (mm)	1065	1018
Dimension F (mm)	360	410
Ram Stroke (mm)	310	400
Pump Capacity Lt/Min	35	160
Pump capacity Slow Lt/Min	4.5	4.5
Rapid approach speed (mm/min)	1600	1600
Slow approach speed (mm/min)	180	140
Weight (kg)	1500	2200



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