

## Rapid Motor Driven Hydraulic Presses

Model 164/R

Manufactured for Swade-Sir in Italy



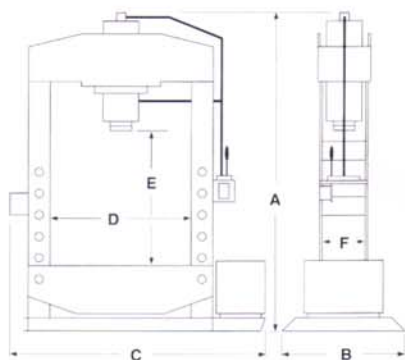
Model No.154/MR	-10 Tonne
Model No.156/MR	-20 Tonne
Model No.P30/MR	-30 Tonne
Model No.161/R	-40 Tonne
Model No.162/R	-50 Tonne
Model No.163/R	-70 Tonne
Model No.164/R	-100 Tonne
Model No.204/RE	-150 Tonne



- Rapid motor- driven hydraulic presses (three phase 230/400-50Hz) with pressure gauge and two speed hydraulic pump, attained by means of vane pump for rapid approach and return and a pump with axial pistons for the working-phase.
- They are all fitted with a calibration valve and a three-position valve (feed-neutral-return) & double acting cylinder.
- All machines are complete with oil
- All the different models are equipped with a winch to lift the working table, with the exclusion of Model No. 204/RE, which is equipped with a shaft, and Model No. 154/MR and 156/MR whose table lifting is manual.
- Shafts are in treated and chrome plated special steel.
- The CE execution provides that the machines are equipped with two-hand control electrical interlock and with rear and side protective panels.

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### Specifications

Model	154/MR	156/MR	P30/MR	161/R	162/R	163/R	164/R	204/RE
Capacity	10 Tonne	20 Tonne	30 Tonne	40 Tonne	50 Tonne	70 Tonne	100 Tonne	150 Tonne
Dimension A (mm)	1900	1920	2000	2070	2080	2205	2260	2515
Dimension B (mm)	500	500	600	850	850	900	900	1300
Dimension C (mm)	1100	1110	1600	1650	1650	1755	1930	1970
Dimension D (mm)	510	505	700	775	775	880	1010	1020
Dimension E (mm)	930	920	1000	1135	1135	1120	1055	1035
Dimension F (mm)	140	140	180	195	205	265	280	410
Ram Stroke (mm)	260	285	260	260	260	310	310	400
Pump Capacity Rapid Lt/Min	4	5	10	10	15	25	35	60
Pump Capacity Slow Lt/Min	1	1	2.4	2.4	2.4	4.5	4.5	4.5
Rapid Approach Speed (mm/min)	1750	1550	1550	1530	1540	1600	1600	1600
Slow Approach Speed (mm/min)	350	260	300	300	210	260	180	140
Weight (kg)	194	208	338	530	560	850	1100	1870

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